

Date: Wednesday, 22/10/2008 1:31:44 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAL
Job Number	: 42817		
Estimate Number	: 12204		
P.O. Number	:	Part Number	: D34685
This Issue	: 22/10/2008 S.O. No. :	Drawing Number	: D3468 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	: 31256	Material	:
Written By	:	Due Date	: 08/11/2008
Checked & Approved By	: <u>JLD 08.10.22</u>	Qty:	4 Um: Each
Comment	: Est Rev: A New Issue 06-02-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSIL60S125	high temp. silicone sheet .125
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Comment: Qty.: 0.0432 sf(s)/Unit Total: 0.1726 sf(s)

Material .125" Thick High Temp Silicone sheet

(M-SIL60S.125)

Batch: B28853

EP 08/11/03

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468

EP 08/11/03 ④

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

JOE 11/03 ④

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 92

SS 08/11/04 EW

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/11/05 JS

Job Completion



mf 08-11-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

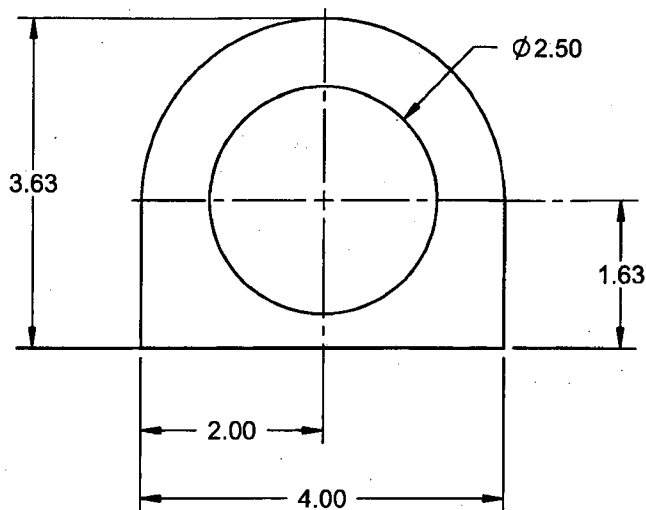
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

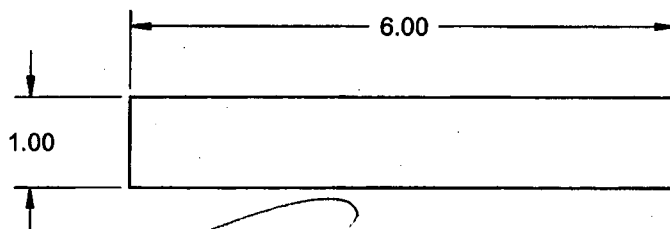


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06-04-03 *[Signature]*



D3468-1 SEAL



D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE
WORK ORDER
NO. 4287

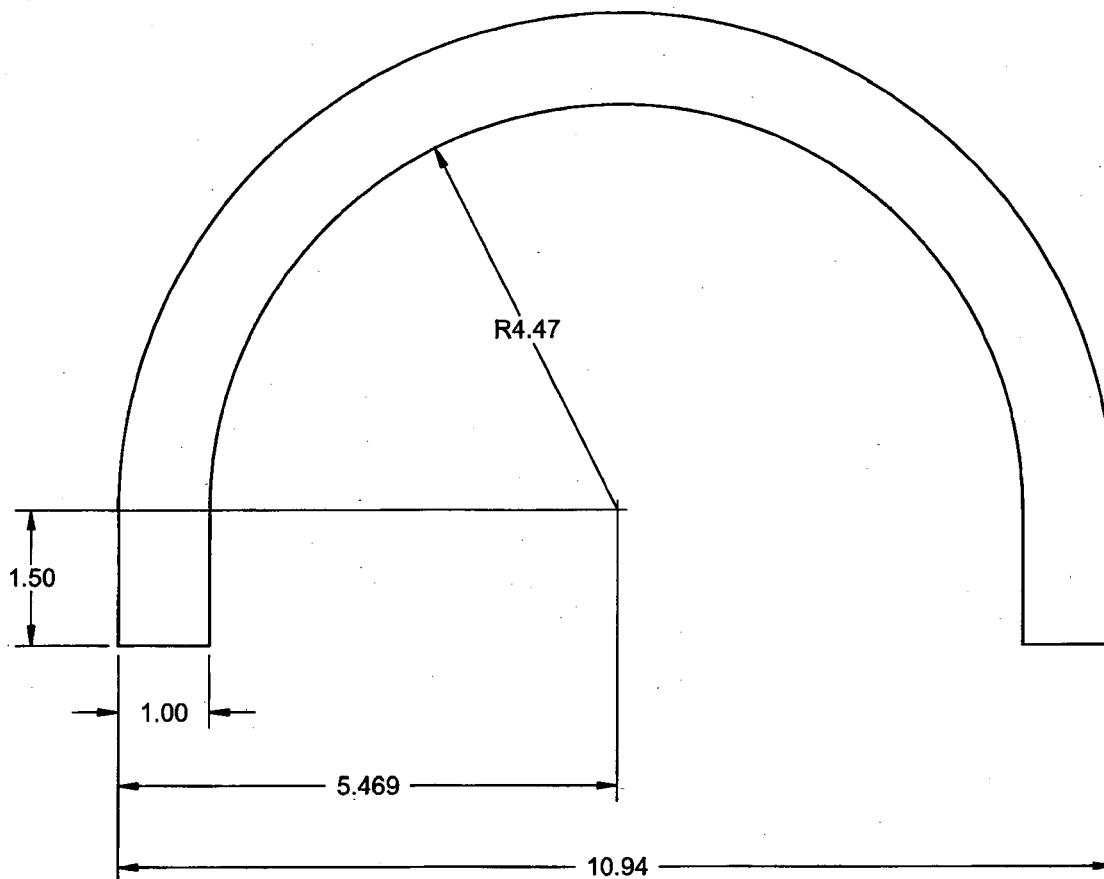
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2

RELEASED
06.04.03 *[Signature]*



D3468-3 LARGE SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER

NO. 42817

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